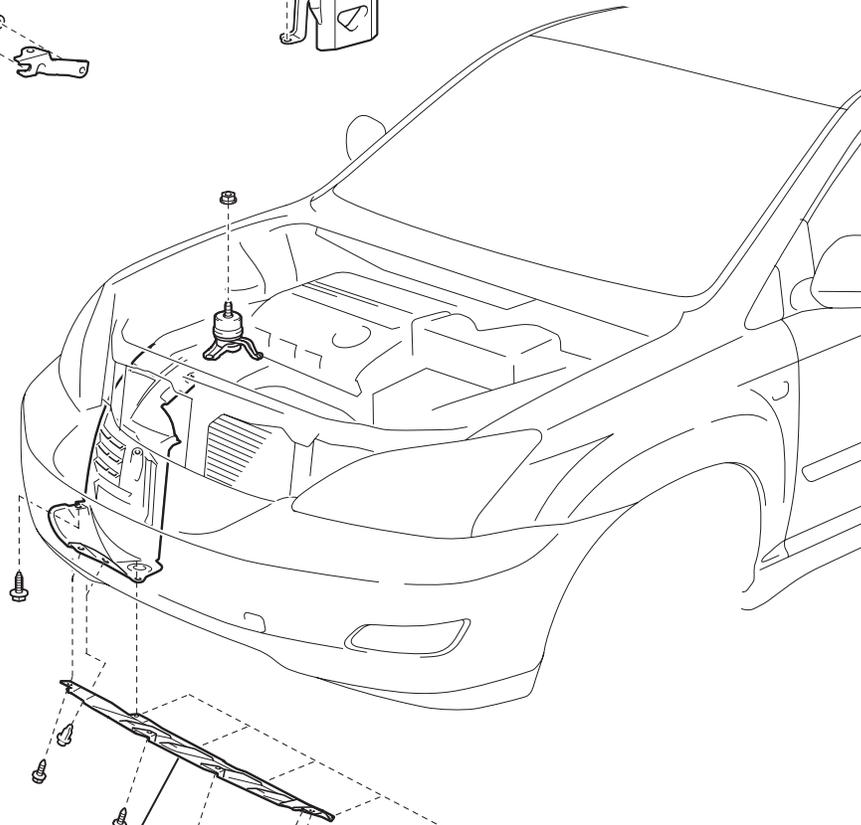
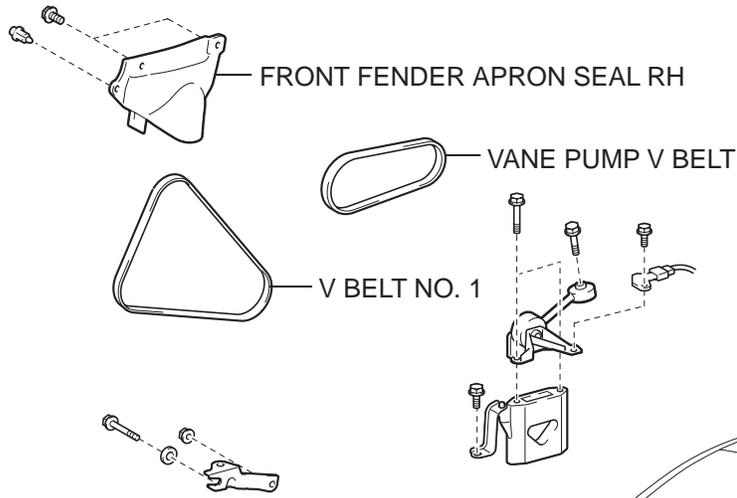


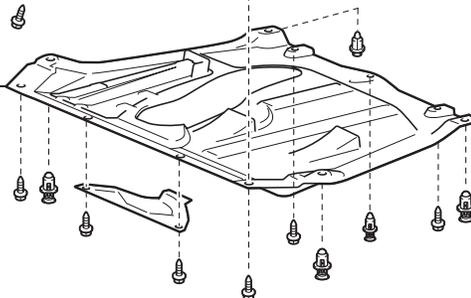
DRIVE BELT COMPONENTS

EM



ENGINE UNDER COVER NO.1

W/ ENGINE UNDER COVER ASSEMBLY :
ENGINE UNDER COVER ASSEMBLY

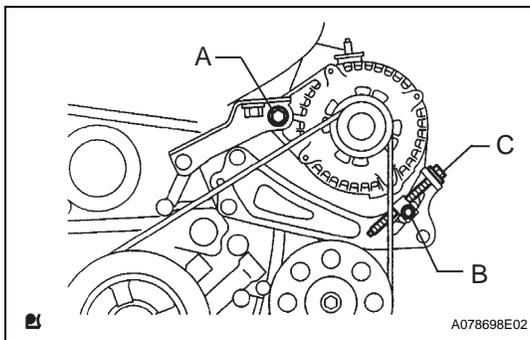
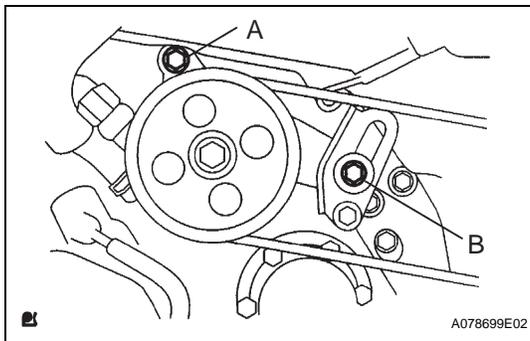
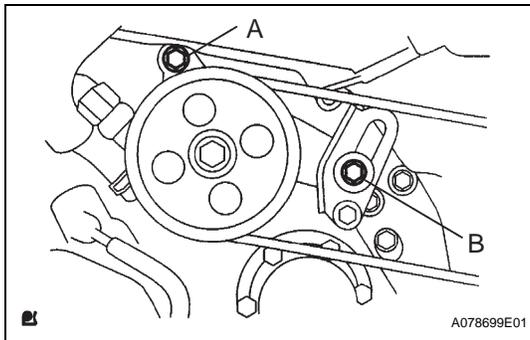
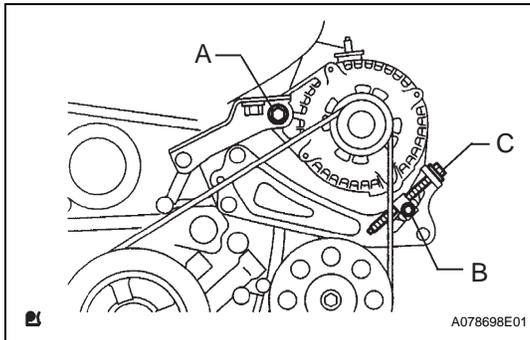


$\boxed{\text{N*m (kgf*cm, ft.*lbf)}}$: Specified torque

P

REMOVAL

1. REMOVE FRONT WHEEL RH
2. REMOVE ENGINE UNDER COVER ASSEMBLY
 - (a) w/ engine under cover assembly
3. REMOVE ENGINE UNDER COVER NO.1
4. REMOVE FRONT FENDER APRON SEAL RH
 - (a) Remove the front fender apron seal RH (See page [ES-367](#)).
5. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1
 - (a) Loosen bolts A and B.
 - (b) Loosen the adjusting bolt C, and remove the V-ribbed belt.



6. REMOVE VANE PUMP V BELT
 - (a) Loosen bolts A and B, and remove the V-ribbed belt.

INSTALLATION

1. INSTALL VANE PUMP V BELT
 - (a) Install the V-ribbed on each pulley.
 - (b) Using a bar, adjust the V-ribbed belt tension and tighten bolt B.
Torque: 43 N*m (439 kgf*cm, 32 ft.*lbf)
 - (c) Tighten bolt A.
Torque: 43 N*m (439 kgf*cm, 32 ft.*lbf)
2. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1
 - (a) Install the V-ribbed belt on each pulley.
 - (b) Tighten the adjusting bolt C, and adjust the V-ribbed belt tension.
 - (c) First tighten bolt A, then tighten bolt B.
Torque: Bolt A
58 N*m (591 kgf*cm, 43 ft.*lbf)
Bolt B
18 N*m (184 kgf*cm, 13 ft.*lbf)

3. **INSPECT DRIVE BELT DEFLECTION AND TENSION**
 - (a) Inspect the drive belt deflection and tension (reference) (See page [EM-1](#)).
4. **INSTALL ENGINE UNDER COVER NO.1**
5. **INSTALL ENGINE UNDER COVER ASSEMBLY**
 - (a) w/ engine under cover assembly
6. **INSTALL FRONT WHEEL RH**
Torque: 103 N*m (1,050 kgf*cm, 76 ft.*lbf)